#### Solubility of rhIGF-I as a Function of Arginine Concentration

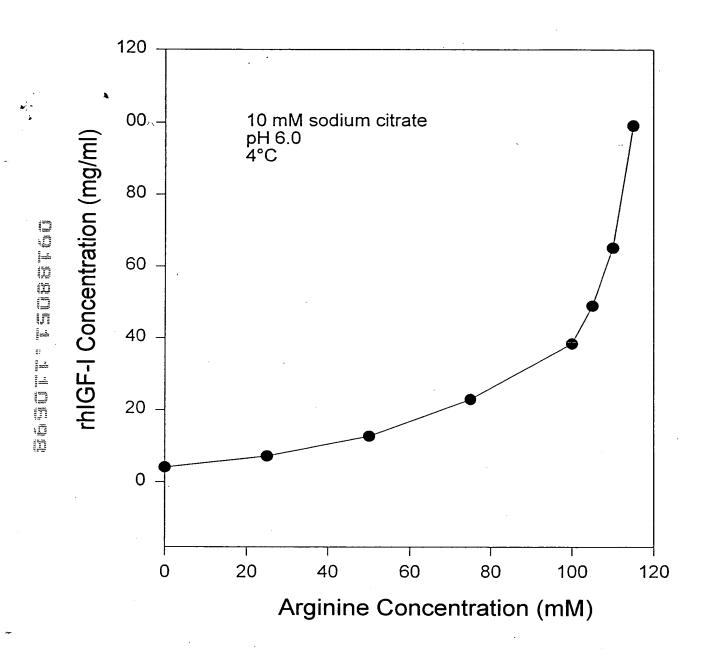


FIGURE 1

## rhIGF-I Concentration as a Function of Arginine Concentration in Isotonic Sodium Chloride

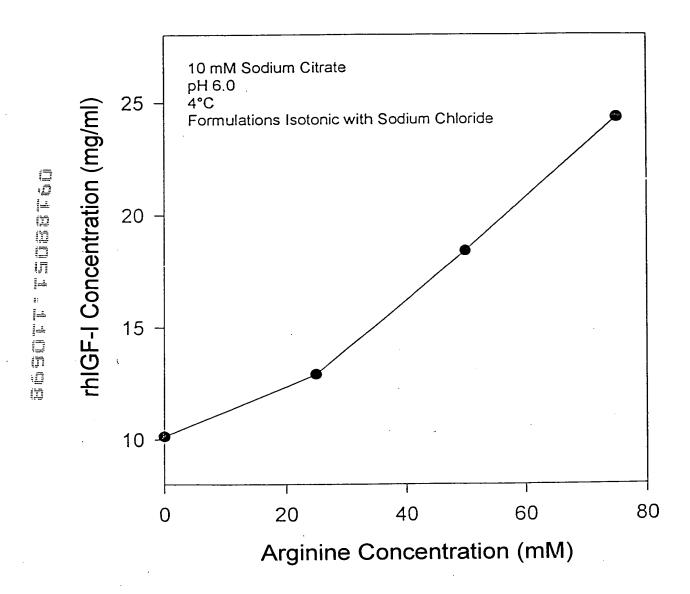


FIGURE 2

### Solubility of rhIGF-I as a Function of Arginine Concentration and Compounds of Similar Structure

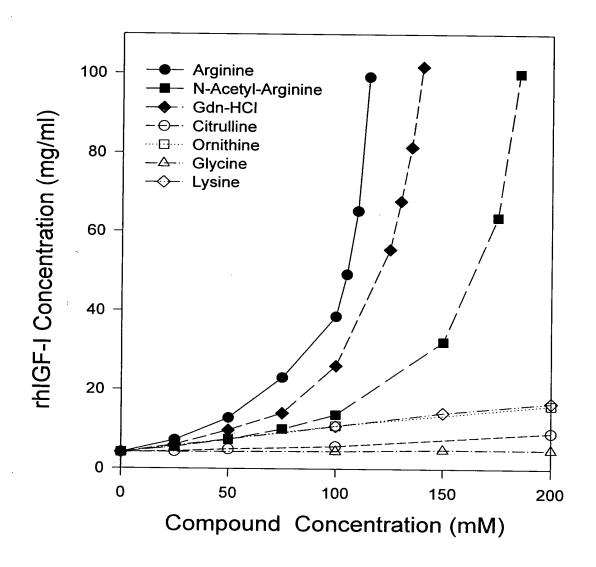


FIGURE 3

# rhIGF-I Solubility as a Function of pH

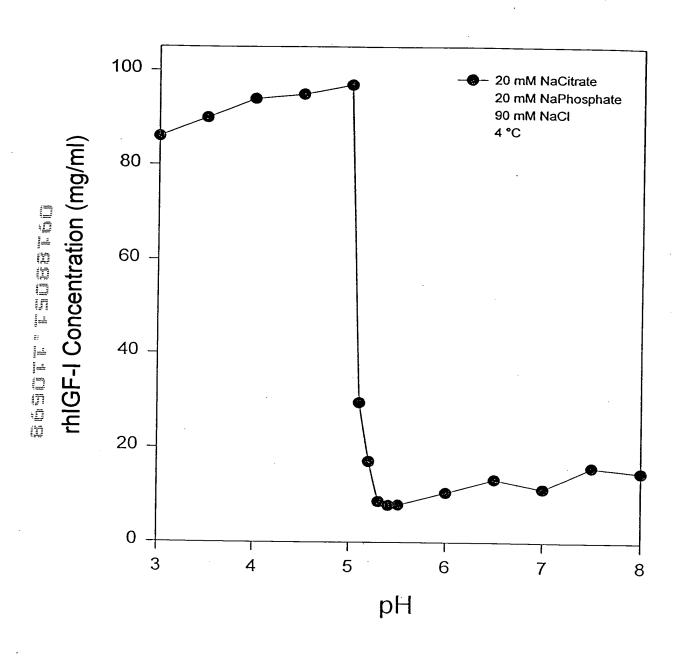


FIGURE 4

#### rhIGF-I Concentration of Vials Freeze-Thaw -20°C to 4°C

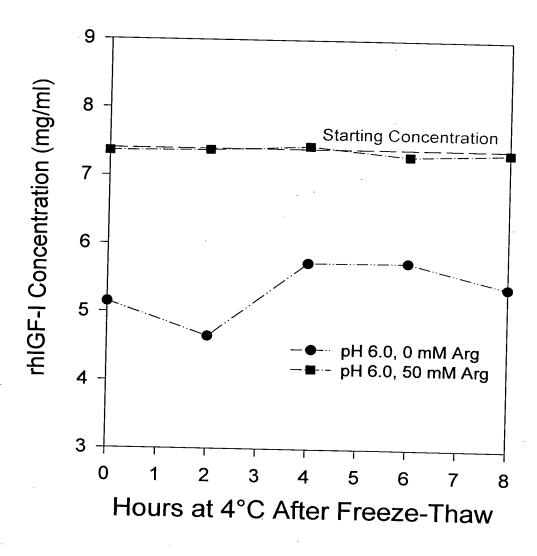


FIGURE 5